

# TERMINOLOGY

**When the following terms are used in this manual, they have the meanings specified below:**

**Conductor** - pipe, cable, conduit, traceable optic fiber, tracer wire/tape, sewer snake, fish tape, or other lines needed to find.

**Tracer Signal or Signal** - the output from a transmitter, either directly or through the air, which is carried along the conductor and detected with the receiver.

**Inductive** - place the tracer signal on the conductor without making a direct electrical contact.

**Conductive** - place the tracer signal on the conductor by making a direct electrical contact or "direct-hookup"

**LF** - low-frequency

**HF** - high-frequency

**Sensitivity** - the amount of signal the receiver is set to detect; increasing the sensitivity allow the receiver to detect weaker signals when it is farther from the transmitter or conductor, as the case may be. Also known as "GAIN"

**Saturated Tone** - when the receiver sensitivity is set too high and the tone no longer changes as you pass over a conductor. In other words the receiver is receiving too much signal from the transmitter and can no longer pinpoint the line. The 800-HL receiver will beep during saturation. Lower the sensitivity to eliminate saturation and allow for better pinpointing.

**Search & Sweep** - refers to scanning the area using the high frequency to find all of the conductors in the ground. Can be performed by one or two people.

# THE EQUIPMENT

## Transmitter

Modes: Inductive	- HF
Conductive	- HF & LF
Signal Clamp	- HF & LF



**During Inductive Mode** only the High-Frequency is being induced. To put the most signal on a conductor, place the handle of the transmitter in-line and directly over the conductor.

During the **Conductive** or **Signal Clamp Mode** both frequencies are being sent out at the same time. The high-frequency is no longer inducing and all signal is focused on the target conductor. For maximum benefit, place the ground rod as far away as possible at 90° from the conductor.

The 800-HL Transmitter produces an audible tone when the unit is ON. When the tone is a high pitch, then a good signal is being put out. If during Conductive mode, a low pitch is heard then there is poor signal being placed on the conductor. This could be due to a bad ground or poor connection to the pipe, etc. If the Transmitter starts beeping then the batteries are getting low and need to be replaced immediately.

## Receiver

The receiver can be used during all modes described above. The 800-HL receiver can operate on both the high- and low-frequency.

Signal response feedback is given by an audio speaker and a meter.

**Switching from High-frequency to Low-frequency is done by flipping a switch on the side of the receiver.**

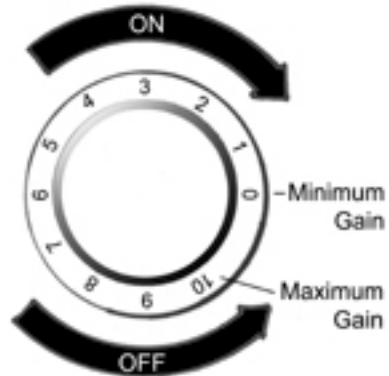


## Receiver Continued...

To turn the 800-HL receiver ON, simply turn the sensitivity knob until it clicks.

The higher the number on the knob, the more sensitive the receiver is.

Higher No. = More  
sensitivity



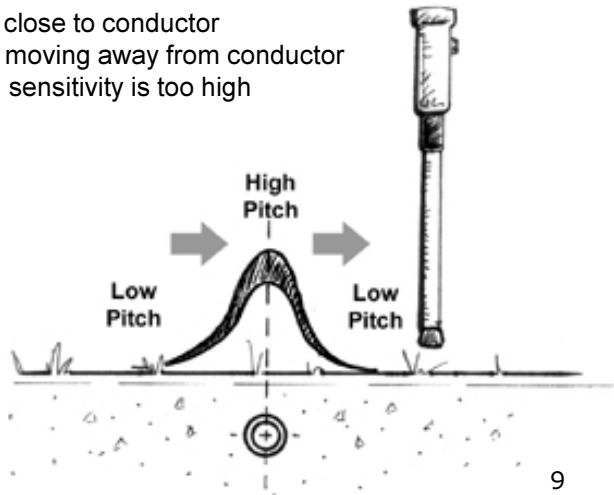
Both the audio speaker and the meter let you know when the receiver is over a conductor.

When the needle on the meter reaches 10 it is at peak signal. Beyond 10 the signal becomes saturated and you need to lower the sensitivity.

To save battery life, the Receiver turns itself OFF after 5 minutes of no use. To reset the Receiver and turn it back ON, simply turn the switch OFF and back ON.

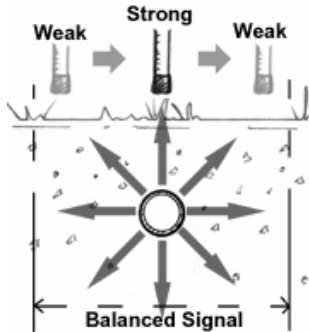
The sound the receiver makes is as follows:

High Pitch = close to conductor  
Low Pitch = moving away from conductor  
Beeping = sensitivity is too high



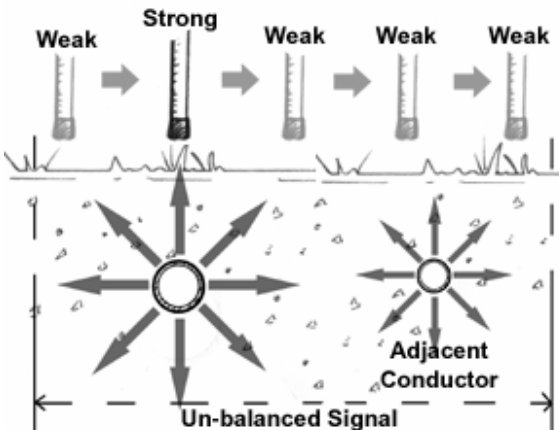
# THE SIGNAL

At any given distance, say 2 feet, at any direction from the conductor, the strength of the signal is the same under most conditions. This allows the receiver to pinpoint directly over the conductor, as shown below, because that is the area with the peak (strongest) signal reading.



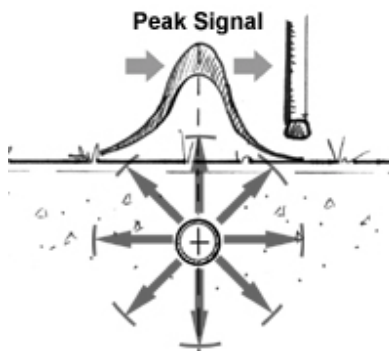
While locating always hold the receiver vertically, and in the direction of the pipe (in-line with the handle). Swinging the receiver as you scan may lead you to interpret the signal incorrectly.

Under ideal situations you will receive a balanced signal, as shown above. However, in some cases an un-balanced signal will occur, usually due to interference from another conductor, as shown below.



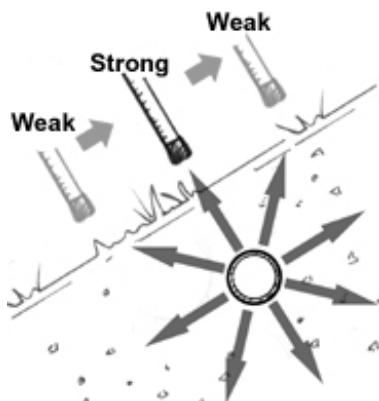
# PINPOINTING

As you move closer to the conductor the receiver's sound becomes a higher (shrill) pitch. As you move away from the conductor the pitch lowers to a growl and will go away. **Always maintain a solid, non-beeping tone from the receiver to ensure proper alignment with the conductor.**

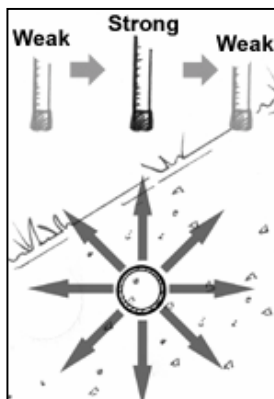


Be careful when on a hill or steep bank. Try to keep the receiver level, not parallel to the hill. The receiver will go towards the strongest tone, and if it is kept parallel to the hill side that tone will **NOT** be directly over the conductor as shown below. The deeper the conductor is, the worse this problem becomes.

## INCORRECT



## CORRECT



# INDUCTIVE LOCATING

This method is used when there is no direct access to the target conductor. It is also helpful in finding conductors with locations that are unknown.

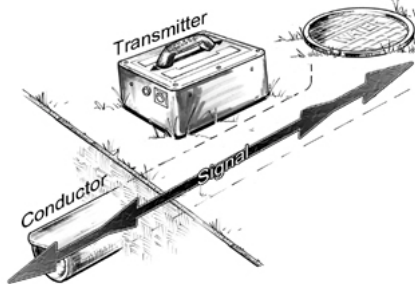
With the 800-HL the High-frequency is the only frequency induced onto the conductor. It will only do so when the connection cables have been disconnected from the transmitter.

## Starting From a Known Point

Use the following steps to begin tracing a conductor from a known point such as, a meter, valve, pedestal, or line marker, where access to the conductor for direct hook-up is not possible or is prohibited.

## Apply the HF Signal

Place the 800-HL Transmitter directly over the conductor with the handle in-line with the conductor, as shown below. Careful alignment and placement of the transmitter will maximize the signal on the conductor. Turn the transmitter ON.



## Set Up the Receiver

Move 5-10 steps away from the transmitter in the direction of the suspected run of the conductor. Face the transmitter and position the receiver antenna near the ground. Set the receiver to receive High-Frequency as explained on page 8. Move the sensitivity knob clockwise to turn the receiver ON.

## Set Proper Sensitivity & Scan the Area

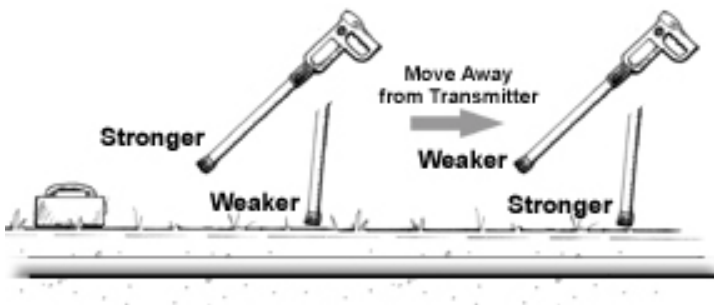
Adjust the sensitivity knob to get a solid, non-beeping tone from the receiver. Scan to the left or right to find the stronger signal. The higher pitch sound indicates you are getting closer to the conductor, a lower pitch sound indicates you are moving away from a conductor. If the sound starts beeping, lower the sensitivity and continue scanning.

## Pinpoint the Conductor

When scanning and the sound peaks, or changes from LOW to HIGH to LOW pitch, then you have come across the conductor. Be sure the tone dies off evenly on both sides of the peak (letting you know you have a balanced signal). The peak, or highest pitch, indicates when the antenna is directly over the conductor as described on page 11.

## Determine Source of Signal

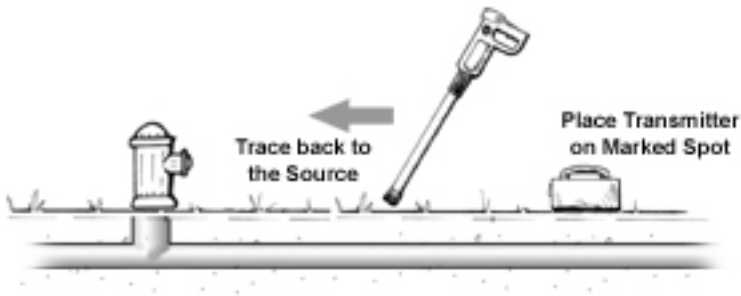
After pinpointing, raise the receiver antenna and point it at the transmitter. If the signal does not get significantly weaker, then the signal is coming through the air from the transmitter more so than from the conductor. There may be no conductor or you may be too close to the transmitter. Move farther away from the transmitter, pinpoint again, and re-check as shown below.



## Verify the Conductor Pinpointed

Mark the spot where you have pinpointed the line and check the direction by twisting the receiver left and right to get the strongest signal.

Now place the transmitter on the mark, in-line with the conductor, and trace the conductor back to its source.



## Trace the Conductor's Path

When satisfied that you've found the target conductor, begin walking away from the transmitter, tracing the path of the conductor by sweeping the antenna left and right. Always keep the antenna level and listen for the LOW-HIGH-LOW sound change. Trace as far as necessary adjusting the sensitivity control to maintain a solid, non-beeping tone.

## Weak or Confusing Signal

When the sensitivity control is fully clock-wise or the tone becomes jittery or unclear, reposition the transmitter at the last clear location and continue tracing.



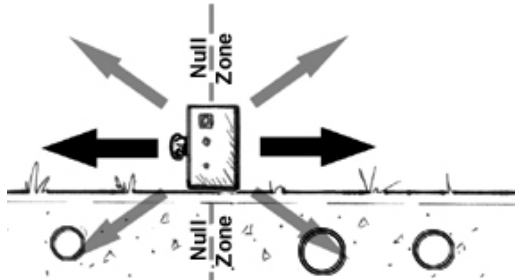
# SEARCH AND SWEEP

One Person

This technique is beneficial in finding conductors with unknown locations, and with no access points. Basically you use the equipment in a way that scans the entire ground to find all conductors in a specific area. Please read the instructions for inductive locating before proceeding.

## Position the Transmitter

Lay the 800-HL Transmitter on its side, as shown below. This will “flood” the area with signal. Turn ON the Transmitter.



## Set Up the Receiver

Set up with the receiver the same as you would during inductive locating. Move 5-10 feet from the transmitter, face the transmitter with the antenna near the ground, and turn the receiver ON. **Set the sensitivity control to get a LOW growl tone.**

## Locate the Conductor(s)

With the receiver facing the transmitter, walk in a circle around the transmitter. Keep a steady distance from the transmitter and from the ground. Listen for the HIGH pitch tone areas, DO NOT adjust the sensitivity. After locating the HIGH pitch areas, go back and pin-point the conductors in those areas. You may need to re-adjust the sensitivity at this step, looking for the LOW-HIGH-LOW sound change. Mark the places with the highest tones for further pinpointing later.

## For Full Coverage

Re-locate the 800-HL transmitter at least once several steps to the right or left in order to provide complete coverage. This is because any conductor which is directly underneath the transmitter will not be detected.

## Pinpoint and Determine Signal Source

As with normal Inductive Locating, place the 800-HL transmitter upright on one of the marks made earlier, (in line with the suspected run of the conductor). Pinpoint the conductor on the other side of the search area in the normal manner, as described on page 11.

After pinpointing the conductor, raise the receiver toward the transmitter to be sure the signal is mostly coming from the conductor and not through the air, as described on page 13.

Repeat this process for each of the HIGH pitch areas found earlier and mark the lines accordingly.

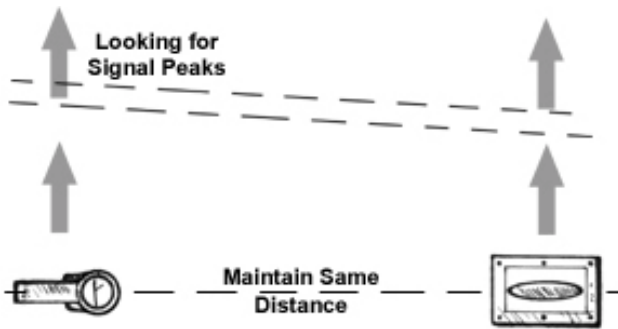
# SEARCH AND SWEEP

## Two People

Generally, two people can perform a search over a broad area quicker than one person.

## Set Up the Search

Start over an area where there are no conductors. One person holds the transmitter to his/her side in line with the suspected run of the conductor(s). The other person stands 8-10 steps away from the transmitter, holding the receiver to his/her side. (Be sure the receiver is set to receive High-frequency, page 8.) Turn both units ON, and keep them pointed at each other. Set the receiver's sensitivity control to get a LOW growl tone. The tone will get higher as you get closer to conductors.



## Sweep the Area for Conductors

Maintain a constant distance between the Receiver and the Transmitter. Move together across the area where the conductors are suspected to run. DO NOT adjust the sensitivity during the sweep. When the operators sweep together over a conductor, the tone from the Receiver will get HIGH (shrill) or begin beeping, indicating a stronger signal. Temporarily mark the high pitch areas for pinpointing later.

## Pinpoint and Determine Signal Source

Set the Transmitter down in one of the high pitch areas found, and pinpoint with the receiver (page 11). After checking direction, get a good solid tone on the receiver and let the other person pinpoint using the transmitter. Move the transmitter left and right until the receiver gets the strongest (highest pitch) signal response. At this point the Transmitter and receiver are directly over the conductor.

After pinpointing the conductor, raise the receiver toward the transmitter to be sure the signal is mostly coming from the conductor and not through the air, as described on page 13.

## Conductors Going in Different Directions

Set up as before in different directions to sweep the area for conductors running at 45° and 90° to the original locating position.

# CONDUCTIVE LOCATING

Conductive locating is done when there is an access point available for direct connection to the target conductor. This technique applies maximum signal to the target conductor with minimal signal applied to adjacent conductors.

The 800-HL puts out both a Low- and a High-frequency during Conductive Locating. Conductors, such as deep high-pressure gas mains, communication cables, and other insulated continuous pipes and cables, are generally good candidates for LF locating. Tracer wire and tape which may have breaks, poor conductors like cast iron with partially insulating couplings are better candidates for HF locating. Actual field experience will be your best teacher in learning which frequency is best suited for a particular application in your area.

**Only licensed or authorized persons should make direct connections. DO NOT HOOK DIRECT TO LIVE POWER CABLES.** Make certain that the owner of the conductor has authorized direct hook-up for purposes of locating.

## Applying Signal to the Conductor

Remove any rust, paint, or other insulating substances from the point of contact with the conductor.

Position the supplied Ground Spike as far away from and 90° from the conductor as possible. Try to avoid grounding over an adjacent conductor. Connect to the Conductor, then to Ground, then insert the phono plug into the jack, and last, turn the transmitter ON.



## Trace the Conductor

From the Receiver select which frequency you wish to trace with. Sometimes one frequency will trace better than the other. Step a few feet from the transmitter in the direction of the suspected conductor and set the sensitivity to get a solid steady tone from the receiver.

Begin walking away from the Transmitter along the path of the conductor while sweeping the receiver's antenna left and right maintaining the LOW-HIGH-LOW tone pattern. If one frequency is not tracing well, try the other with a flick of the switch on the receiver. In many situations you will find benefit to having access to both frequencies at the same time on a conductor. This can help isolate and verify conductors.

## Verify the Conductor

After marking the conductor along the path away from the transmitter (30 ft. recommended), move the transmitter to that spot and inductively trace back to the source point (as described on page 14). Be sure the Receiver is set to receive High-frequency. This will help ensure that you are on the right conductor.

## Using Two Frequencies

There are many benefits to having two frequencies running at the same time. The 800-HL uses a Low and a High-frequency. If you come to a break or insulated joint in a line, the Low-frequency may stop at that spot. With the 800-HL you can simply switch the Receiver to receive the High-frequency and continue with your locate. By continuing to check the High-frequency you can see if there are Tee's in the line or other access points that the Low-frequency may skip over. Also if the conductor material changes, one frequency may run good at first but at the change the other frequency may run better. For other locating tips, call us at 1-205-956-3720 or check out our website at [www.pipehorn.com](http://www.pipehorn.com).